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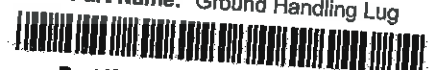
D3405-043
Job Sheet 199150-A



Part No: D3405-043

Job Qty: 6 pcs

Part Name: Ground Handling Lug



Part Weight: 0 lbs

Job Created: 8/26/19

Due Date: 8/20/19

Type: SOLD

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Eric Larocque

Description:

Note: DWG REV B IPP A 05.09.01 New issue KJ/JLM IPP B 09.01.28 Rev b dwg EC verified by: DD

Ship Via:

Bill of Materials

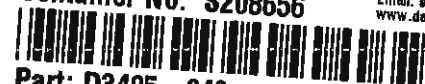
Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
140	QC 5	6 pcs		8/20/19	0.00	0.00	QC 5 - 10			
							QC 5 - 12			
							QC 5 - 17			
							QC 5 - 18			
							QC 5 - 19			
							QC 5 - 22			
							QC 5 - 24			
							QC 5 - 3			
							QC 5 - 43			
							QC 5 - 49			
							QC 5 - 51			
							QC 5 - 58			
							QC 5 - 68			
							QC 5 - 9			
							QC 5 - 50			
							QC 5 - 30			EL
							QC 5 - 40			
							QC 5 - 61			
							QC 5 - 81			
150	Large Fab - Welded Assy-2-B4B	6 pcs		8/20/19	0.00	1.78	Large Fab - 1 - B4B			EL
							Large Fab - 10 - B4B			
							Large Fab - 2 - B4B			
							Large Fab - 3 - B4B			
							Large Fab - 4 - B4B			
							Large Fab - 5 - B4B			
							Large Fab - 6 - B4B			
							Large Fab - 7 - B4B			
							Large Fab - 8 - B4B			
							Large Fab - 9 - B4B			
							Large Fab - 11 - B4B			
							(Various)			



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Container No: S208656



Part: D3405-043

Job No: 199150-A

Serial No/Batch: S206454

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/26/19

Plex 8/26/19 8:49 AM dart.larocque.eric

160 QC 9	6 pcs	8/20/19	0.00 0.00	QC 9 - 10	
				QC 9 - 18	AUG 26
				QC 9 - 24	6102 9-2-9
				QC 9 - 43	DAS 24
				QC 9 - 50	9-89
				QC 9 - 9	
170 QC 5	6 pcs	8/20/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	DAS
				QC 5 - 24	24
				QC 5 - 3	9-89
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
180 Powdercoat - 2 White Gl(S)- B4B M193459.	6 pcs	8/20/19	0.00 0.16	Powdercoat - 1 - B4B	
				Powdercoat - 2 - B4B	
				Powdercoat - 3 - B4B	BR 19-8-27
				Powdercoat - 4 - B4B	
190 QC 3	6 pcs	8/20/19	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	AUG 27 2019
				QC 3 - 68	
				QC 3 - 9	DAS
				QC 3 - 40	81
				QC 3 - 19	9-89
				QC 3 - 43	
				QC 3 - 24	
				QC 3 - 61	
				QC 3 - 81	
200 Packaging 3-1 - Stock - B4B	6 ✓ pcs	8/20/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	ST529
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	

				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
210 QC 21 - SA TUE 8-27-2019	6 ✓ pcs	8/20/19	0.00 0.00	QC 21 - SA - 21 →	57-529
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 140 - (QC5- Inspect part completeness to step on W/O)
Descriptions: 150 - Weld as per Dwg D3405 use DT8484 Identify as D3405-043
160 - (QC9- Inspect visual per QSI004- Fusion Welds)
170 - (QC5- Inspect part completeness to step on W/O)
180 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel) START TIME: _____ OVEN TEMPERATURE: _____
FINISH TIME: _____
190 - (QC3- Inspect Part Finish)
200 - (Identify as per dwg & Stock Location: _____)
210 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3404-1	Ground Handling Wheel Lug	6 pcs (1 ea)	150-Large Fab - Welded Assy-2- B4B	5198101

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
150-Large Fab - Welded Assy-2- B4B	D3404-1	6	86	0

Part Specifications				
Specifications could not be found.				